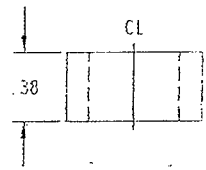
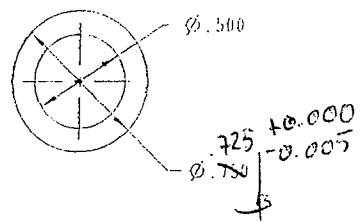


200 8193

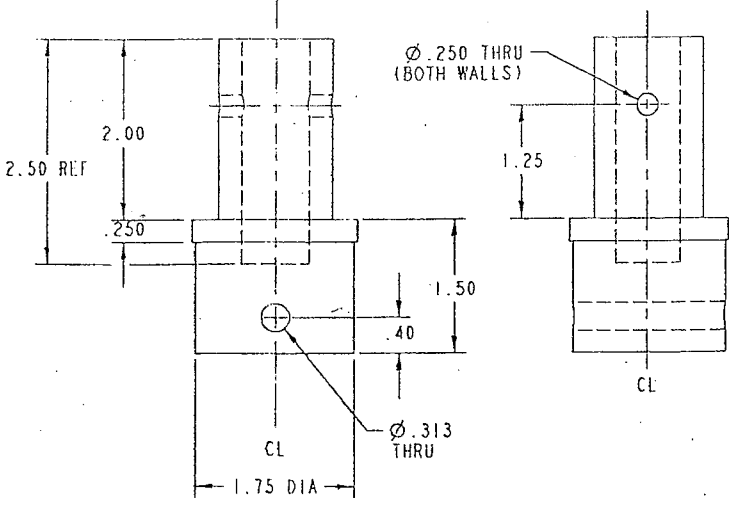
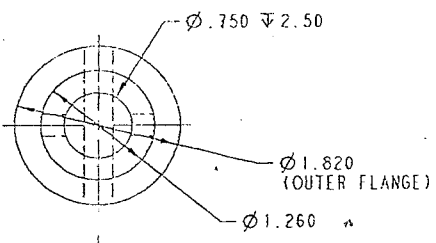
WITH
PLATE
5
9 SCREW
60 WASHER



M16241
M15074
M17216

④ -299 BUSHING
SCALE 2.000
MAT: 304 CRES, COND A

40x



① -305 BEARING
SCALE 1.000
MAT: 2024-T3 AL.
00-A-200/3

PREMIER AVIATION, INC.			
2651 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CORE IDEN' NO	DWG NO	REV
D OSUV8		B67-43001	B
SCALE	1:1	SHEET	21 of 45

ORIGINAL

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 02, 2005
10:54 am

Work Order No	: 0024018	Department Code:	
Project Name	: pB67-43001-305	Burden Flags	: NNNNNNNN
Project For	: WK538	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: pB67-43001-305	Invoice Number	:
Description	: Bearing	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 20	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 08-09-05		
Est Finish Date	: 09-28-05	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
Burden	: 0.00	0.00	0.00		
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: 7 Date: 05/09/29

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

5/38

DART AEROSPACE LTD	Work Order:	24018
Description: Bearing	Part Number:	B67-43001-305
Dwg: B67-43001 Rev. B page 41	Qty:	20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JH	05.09.02	20
2	MC	Turn as per Dwg B67-43001 Material: 2024-T3 Round Bar Ø1.750" (M2024T3R1.750) Identify for B67-43001-305	Dwg Rev: B Batch: M17892	CE	05-09-20
3	QC2	Inspect parts as they come off the machine	J.G	05/09/20	20
4	MM	Drill as per Dwg B67-43001	BG	05.09.20	20
5	QC2	Inspect parts as they come off the machine	BG	05.09.20	20
6	QC8	Second check	SA	05.09.20	20
7	MM	Deburr	BG	05.09.20	20
8	FP	Chemical Conversion Coat as per QSI 005 4.1	M	05 09 20	20
9	FP	Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3 Mask Ø1.260"	MM	05 09 27	20
10	QC3	Inspect Powder Coat	CL	05/09/28	20
11	ST	Identify and Stock	CL	05/09/28	20
12	AC	Cost / part: 33.85	SAC	05.09.29	20
13	DC	Close W/O 33.85 Inspect Level 21	PD	05/09/29	20

Rev	Date	Change	Revised By	Approved
A	05.07.20	New issue	KJ/JLM	

RELEASED
05 07 26